



Ecolite 4020

Product Features

EcoLite 4020 is a refractory coating featuring a unique technology that allows light-off or fast drying with a VOC-Exempt solvent. The flexibility and advantages of solvent based coatings can now be realized without permitting of VOCs. EcoLite 4020 utilizes a zircon refractory able to withstand heavy steel sections and is suitable for iron, copper, and aluminum alloys.

- Zero detectable VOCs (EPA Method 24)
- Fast drying, no oven requirement
- Low flame on light-off
- Low odor compared to isopropanol formulas

Physical Properties

Physical Form	Premix
Carrier	VOC Exempt Solvent
Color	Blue
Refractory	Zircon

Product Application

Spray	75-80 Be
Brush/Swab	75-80 Be
Flow Coat	62-68 Be
Dip	65-72 Be
Drying Application	Air or Light-off

Note: The most suitable dilution is always to be determined through experimentation according to different types of application, sand grain distribution and surface to be treated.

Storage Guidelines

Avoid extremes of temperature during storage. This coating should be stored away from open flames and sources of ignition. Recommended use-life is 90 days.

Safe Handling

This coating is classified as a flammable liquid and should be stored away from open flames and sources of ignition. Refer to the Safety Data Sheet for additional information.

Technical Service

Let HA International be “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in- house and field experts are available to assist you with your most challenging foundry applications. Contact your sales representative for additional technical information.

**For Emergency Medical Assistance
Please Call:**

**Health & Safety Information Services:
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