



630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

CB Release Agent G-3

Product Features

CB Release Agent G-3 is a blend of silicones in an aliphatic solvent. It is a flammable blend and contains no products that contribute to ozone depletion.

CB Release Agent G-3 can be used in most of the cold box processes including phenolic urethane cold box. This product offers release on aluminum, urethane and metal core boxes.

Product Advantages:

- Minimize build up
- Dries rapidly
- Provides excellent release
- No HAP listed ingredients
- Reduce core box maintenance

Typical Properties

Appearance:	Clear, colorless liquid whit hydrocarbon odor.
Specific Gravity:	0.70-0.77
Flash Point:	<20°F

Product Application

Since CB Release Agent G-3 is flammable, it must be used with extreme caution and only where the use of flammables is allowed.

CB Release Agent G-3 can be applied either by spraying, brushing or wiping. Whatever technique is used, it is recommended a uniform coat be applied to insure consistent release. The frequency of application will depend upon core complexity and application technique.

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Storage Guidelines

Product contains aliphatic hydrocarbons and is classified as a Combustible Liquid, store away from temperature extremes, sparks and other sources of ignition.

Safe Handling

Product contains aliphatic hydrocarbons that may depress the central nervous system and be irritating to skin, eyes and mucous membranes; use of appropriate personal protective equipment is recommended along with review MSDS before using.

Technical Service

HA International is “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your HA International, LLC representative so that we may assist you in putting together a binder system and foundry team that will help you achieve your goals. Contact your sales representative for additional technical information.



**For Emergency Medical Assistance Please Call:
Health & Safety Information Services: 1-866-303-6949**

For additional health and safety or regulatory information, call
630-575-5722 or 630-575-5705.

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