



630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

Ecoflux 152

Product Features

Ecoflux 152 is a white powder flux. Ecoflux 152 is a fluoride free flux used as a charging / melting flux with bronze, aluminum bronze, brass, copper and aluminum alloys.

Product Description

Ecoflux 152 is an off white salt blend formulated as a charging / melting flux. It can be used while melting turnings or contaminated returns.

Product Application

- 1) An addition of 1/8 pound for every 100 pounds copper based alloys is usually sufficient.
- 2) Flux can be added to the surface of the charge during the melting process.
- 3) The flux will melt and coat the alloy and refractory walls during the melting process.
- 4) Prior to pour off, a drossing flux may be used to reduce the dross or slag layer.
- 5) Once the melting vessel is empty or a small amount of metal is retained, the refractory should be gently scrapped down to remove oxide layer.

Storage Guidelines

Store in dry location. Once opened, seal bag when not in use. Avoid extremes of temperature during storage.

Safe Handling

The product must be kept in its original packaging until used. Refer to the SDS for additional information.

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