



630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

ECOFLUX 142

Product Features

Ecoflux 142 is a low fluoride commercially sodium free flux for use with bronze, aluminum bronze, brass, copper and aluminum alloys.

Product Description

Ecoflux 142 is an off white salt blend formulated to separate impurities from the alloy metal.

Product Application

- 1) An addition of $\frac{1}{4}$ pound of flux per 100 pounds of metal is usually sufficient. Additional flux may be required depending on the condition of the charge material.
- 2) The flux may be distributed over the metal surface after melt down.
- 3) Gently work the flux into the molten metal using an appropriate tool.
- 4) Remove the dross layer using a perforated skimmer, or other suitable method.

Storage Guidelines

Store in a dry location. Once opened, seal bag when not in use. Avoid extremes of temperature during storage.

Safe Handling

Refer to Material Safety Data Sheet for additional information.

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**For Emergency Medical Assistance Please Call:
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For additional health and safety or regulatory information, call
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