



630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

AcAttack MR (Medium Reactivity)



Product Features

°Ac Attack MR is a non-chlorinated metal cleaner formulated with a blend of ingredients designed for the foundry industry to remove build up of urethane resins from metal toolings or core boxes. Ac Attack MR should not be used on nonmetallic patterns, core boxes or tooling.

Product Description

Physical Properties

Flash Point (Min)	142°F
Appearance	Light Amber Liquid

Product Application

Ac Attack MR can be applied using either spray or brush. To provide optimum results it is recommended that the product be allowed to set for approximately three (3) to ten (10) minutes after application, depending on the severity and thickness of the urethane resin layer to be removed. Due to the relatively slow evaporation rate, compared to methylene chloride based formulas, the additional step of air blow off may be necessary before resuming production with core boxes or tooling

Storage Guidelines

Ac Attack MR should remain in a sealed container to avoid moisture pick up between uses. Ac Attack MR is a combustible liquid and should be stored away from sources of sparks and temperature extremes.

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Safe Handling

Ac Attack MR can effect the central nervous system, eyes, skin and respiratory system. Review MSDS before using and use appropriate personal protection equipment.

Technical Service

HA International is “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Please contact your HA International, LLC representative so that we may assist you in putting together a binder system and foundry team that will help you achieve your goals. Contact your sales representative for additional technical information.



**For Emergency Medical Assistance Please Call:
Health & Safety Information Services: 1-866-303-6949**

For additional health and safety or regulatory information, call
630-575-5722 or 630-575-5705.

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