

## 04-1873 Technikoat

### Product Features

04-1873 Technikoat is designed with a unique water based system that combines graphite with a ceramic refractory blend. This combination of refractory types has proven to be effective in the reduction of veining, burn-in, burn-on and has demonstrated improved overall casting finishes. 04-1873 Technikoat is effective for all iron types and will withstand metal sections up to four inches.

### Performance Characteristics

- Robust refractory system
- Good dip characteristics

### Physical Properties (as produced)

Physical Form	Premix
% Solids	42.0 - 43.6
Density (lb/gal)	11.06 - 11.20

### Product Application

Brush	30 – 40 Be
Spray	30 – 40 Be
Dip	23 – 34 Be
Flow Coat	23 – 34 Be

### Storage Guidelines

Avoid extremes of temperature and humidity during storage. Do not freeze. Recommended use life is 90 days.

### Safe Handling

Refer to the Material Safety Data Sheet for additional information.

**EcoMission Approved**

## Technical Service

Let HA International be “The Best Total Solution” for your foundry by providing innovative products, in-depth technical assistance, and a diverse product line specially formulated for any foundry application. Both our in-house and field experts are available to assist you with your most challenging foundry applications. Contact your sales representative for additional technical information.

**For Emergency Medical Assistance Please Call:**  
Health & Safety Information Services: 1-866-303-6949

SELLER MAKES NO WARRANTY, EXPRESS OR IMPLIED CONCERNING THE PRODUCT OR THE MERCHANTABILITY OR FITNESS THEREOF FOR ANY PURPOSE OR CONCERNING THE ACCURACY OF ANY INFORMATION BY SELLER, except that the product shall conform to contracted specifications, and that the product does not infringe any valid United States patent. The information provided herein was believed by Seller to be accurate at the time of preparation or prepared from sources believed to be reliable but it is the responsibility of the user to investigate and understand other pertinent sources of information to comply with all laws and procedures applicable to the safe handling and use of product and to determine the suitability of the product for its intended use. Buyers exclusive remedy shall be for damages and no claim of any kind, whether to product delivered or for non-delivery of product and whether based on contract, breach of warranty, negligence or otherwise shall be greater in amount than the purchase price of the quantity of product in respect of which damages are claimed. In no event shall Seller be liable for incidental or consequential damages, whether Buyer's claim is based on contract, breach of warranty, negligence or otherwise.



**EcoMission Approved**