



630 Oakmont Lane • Westmont, IL 60559 • 1-800-323-6863 • www.ha-international.com

Arco-Lite 408N

Product Description

Arco-Lite 408N is a high solids refractory coating used for the production of heavy sectioned iron and steel castings. This product contains 100% zircon and is manufactured as an off-white paste that can be reduced with isopropyl alcohol. It is specifically designed for gray, ductile, alloy iron, and steel castings with metal wall thicknesses of over three inches.

Product Features

- The paste form of this product provides the ability to store in quantities for longer periods of time.
- Excellent light-off characteristics, which does not cause blistering or cracking.
- Has proven effective in the production of valves, compressor parts, and various process machinery.
- Can be used with all air set bonded sands, oil sand, and green sand systems.
- Product of choice for zircon flow coating heavy metal sectioned molds.

Product Application

Can be applied by:	<u>Baumé</u>
Flow Coat	50 – 55
Brush/Swab	70 – 75
Dip	60 – 65
Spray	65 – 70

Storage Guidelines

Avoid extremes of temperature during storage. Arco-Lite 408N should be stored away from open flames and sources of ignition. Recommended use-life is 90 days.

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Safe Handling

Arco-Lite 408N is classified as a flammable liquid and should be stored away from open flames and sources of ignition. Refer to the Material Safety Data Sheet for additional information.

Technical Service

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**For Emergency Medical Assistance Please Call:
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