



630 Oakmont Lane ♦ Westmont, IL 60559 ♦ 1-800-323-6863 ♦ ha-international.com

WF 22

Product Features

WF 22 is a fast, efficient cleansing flux for use with zinc and zinc alloys.

WEDRON - WF 22

- Separates the metal and oxides in the dross.
- Decreases the metal content of the dross thus increasing yield and reducing metal costs.
- Requires only a short treatment time as it reacts quickly and effectively.
- Produces very dry dross which can be removed with the use of a skimmer.
- Aids the working environment as it produces little fume or smoke.

Directions for use:

1. When raw materials have melted down in furnace, thoroughly stir molten metal.
2. When temperature reaches 785-845 degrees F, sprinkle flux onto the surface and leave for 2-3 minutes.
3. Standard addition rate is .25% but may be increased according to degree of oxide contamination.
4. After standing 2-3 minutes, thoroughly stir flux into the melt.
5. When the flux/oxide mixture has dried to powdery dross, remove it with perforated skimmers.

Packaging:

Available in 100# Boxes or 500# Fiber Drums

Storage Guidelines:

Avoid extremes of temperature during storage.

Safe Handling:

Refer to the Material Safety Data Sheet for additional information.

Technical Service

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